

Work Order ID 58714

May 17, 2010 2:27:08 PM

Page 1

Item ID: D206-739-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Dual Disabling

Start Date: 5/18/10 Start Qty: 5.00

Cust Item ID:

Required Date: 5/19/10 Req'd Qty: 5.00

Customer:

Reference:

Run Start

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-739-011CHG002

8/10/10

105

0.00



Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK:
5X D206-739-011 B DS8609
CHANGE ALL KEYS TO KEYED ALIKE C420

SA 10/05/10

5

106

0.00



QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

Quality Control

8/10/10

5

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Item ID: D206-739-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Dual Disabling

Start Date: 5/18/10 Start Qty: 5.00



Cust Item ID:

Required Date: 5/19/10 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/18

MF
10-5-18

Picklist Print

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Work Order ID: 58714

Parent Item: D206-739-011

Parent Item Name: Dual Disabling

Comments: IPP Rev:E Re-Format 05-11-14 JLM

Start Date: 5/18/10

Required Date: 5/19/10

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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D206-739-011

Manufactured No

Each 5.0000



Dual Disabling

Location

Loc Qty

Loc Code

FG

5

58609

5

Each

57.0000

D3373

Manufactured No



Cam Lock

Location

Loc Qty

Loc Code

ST052

57

44105

9

58463

48

B 22477

5 SA 10/05/10 (5)

5 SA 10/05/10 (5)

L Lacelle

From: Robbin Fraser [robbin@darths.com]

Sent: May 17, 2010 1:54 PM

To: L Lacelle

Subject: RE: PO 6545, ERA

Double shit..

He was on holidays and just called me back.. Since it's ERA I would say we need em all keyed like he said.

Regards,

Ms. Robbin Fraser

DART Helicopter Services, LLC

Tel: 1.613.632.3336

Toll Free (N. America): 1.800.556.4166

Fax: 613.632.4443

From: L Lacelle [mailto:llacelle@dartaero.com]

Sent: May 17, 2010 1:48 PM

To: Robbin Fraser

Subject: RE: PO 6545, ERA

Shit!!!! We have used what we had since you did not reply...most are keyed alike, but there are a few keyed unlike

From: Robbin Fraser [mailto:robbin@darths.com]

Sent: May 17, 2010 1:48 PM

To: L Lacelle

Subject: PO 6545, ERA

Hi Linda,

Please key all kits alike.

I've let them know we hope to ship this week.

thanks

Warm Regards,

Ms. Robbin Fraser

International Sales Associate

DART Helicopter Services, LLC

Tel: 1.613.632.3336

Tol: 1.800.556.4166

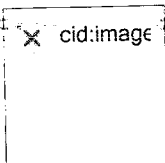
Fax: 1.613.632.4443

Cell: 1.613.676.1709

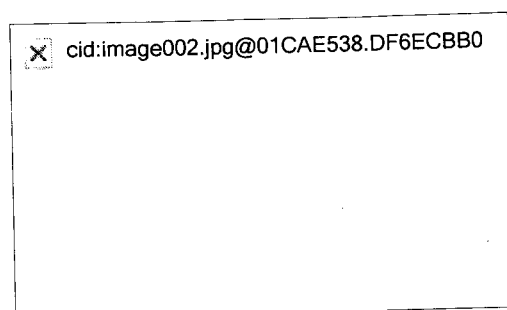
robbin@darths.com

5/17/10

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5/17/10